



Inserts Type ES
 a conical lead with a wide cutting slot on the metric external thread for application in harder materials

ES

Available in:

Art.	D	L	d	kg/1.000		Steel zinc plated	Hard. steel yellow zinc plated	Hard. steel blue zinc plated	Brass	Stainl. steel 1.4104	Stainl. steel 1.4305
009 306 ...	M 5	x 0,5	6	M 3	0,4	x	x	x	x		x
009 408 ...	M 6,5	x 0,75	8	M 4	0,9	x	x	x	x		x
009 508 ...	M 8	x 1	8	M 5	1,6	x	x	x	x		
009 510 ...	M 8	x 1	10	M 5	1,9	x	x	x	x		x
009 608 ...	M 9	x 1	8	M 6	1,8	x	x	x	x		
009 610 ...	M 9	x 1	10	M 6	2,1	x	x	x	x		
009 612 ...	M 9	x 1	12	M 6	2,3	x	x	x	x		x
009 614 ...	M 10	x 1,5	14	M 6	3,6	x	x	x	x		x
009 812 ...	M 12	x 1,5	12	M 8	4,5	x	x	x	x		
009 815 ...	M 12	x 1,5	15	M 8	5,1	x	x	x	x		x
009 916 ...	M 14	x 1,5	15	M 10	6,2	x	x	x	x		
009 918 ...	M 14	x 1,5	18	M 10	7,4	x	x	x	x		x
009 926 ...	M 16	x 1,5	18	M 10	9,6	x	x	x			x
009 922 ...	M 16	x 1,5	22	M 12	11,8	x	x	x	x		x
009 924 ...	M 18	x 1,5	24	M 14	15,3		x				x
009 952 ...	M 20	x 1,5	22	M 16	15,6	x	x	x			x
009 207 ...	M 26	x 1,5	27	M 20	40,0		x	x			x
009 240 ...	M 30	x 1,5	30	M 24	54,0		x	x			

Please complete

002 Steel yellow zinc plated

005 Steel hardened, yellow zinc plated

061 Steel hardened, blue zinc plated, RoHS-compliant

01 Brass plain

02 Stainless Steel 1.4104

03 Stainless Steel 1.4305

*Please note

RoHS compliant

With metrical fine thread but without cutting slot, please see Type E on page 4.

